



# Practical Clinical Workflows for Online and Offline Adaptive Radiation Therapy

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Adaptive radiotherapy emerged over 20 years ago and is now an established clinical practice in a number of organ sites. No one solution for adaptive therapy exists. Rather, adaptive radiotherapy is a process which combines multiple tools for imaging, assessment of need for adaptation, treatment planning, and quality assurance of this process. Workflow is therefore a critical aspect to ensure safe, effective, and efficient implementation of adaptive radiotherapy. In this work, we discuss the tools for online and offline adaptive radiotherapy and introduce workflow concepts for these types of adaptive radiotherapy. Common themes and differences between the workflows are introduced and controversies and areas of active research are discussed.

Semin Radiat Oncol 29:219–227 © 2019 Elsevier Inc. All rights reserved.

## Introduction

Adaptive radiotherapy (ART), a process to control for anatomical and functional variation over the treatment course, is in active clinical use in a variety of organ sites.<sup>1,2,11,3-10</sup> Research in this field remains very active as the underlying technology – including imaging, tools for adapting the treatment plan, and image registration – continues to evolve and through clinical trials to test the fundamental concepts of ART.

ART emerged over 20 years ago as a process to initially control for day-to-day setup error using megavoltage portal imaging and repeat computed tomography (CT) imaging.<sup>12</sup> The term “adaptive” was employed due to the similarity to adaptive control in feedback control theory. However, as ART has evolved and expanded beyond these modalities and techniques, the definition has broadened. Currently, ART can be more formally defined as radiotherapy where the delivered dose is monitored for clinical acceptability during the course of treatment and modified as needed with the goal of improving clinical outcomes. Adaptive radiotherapy allows modification of the treatment plan to account for changes in target and normal organs (size, shape, function,

and response) and patient contours (weight) ultimately with the goal of accurately delivering dose to minimize normal tissue exposure and maximize dose to target.

ART can be applied at three timescales: offline between fractions; online immediately prior to a fraction; and inline, or real-time, during a fraction. Because ART is basically a process incorporating a variety of different tools, all three of these types of ART require highly efficient workflows due to the still laborious nature and high complexity of ART implementation. The goal of this work is to introduce and describe the ART process and clinical workflow for offline and online ART (realtime ART is discussed elsewhere in this issue). We begin with the basic ART process and tools, then describe the detailed ART online and offline workflows, and end with open questions and future directions for offline and online ART.

## Adaptive Radiotherapy Process and Tools

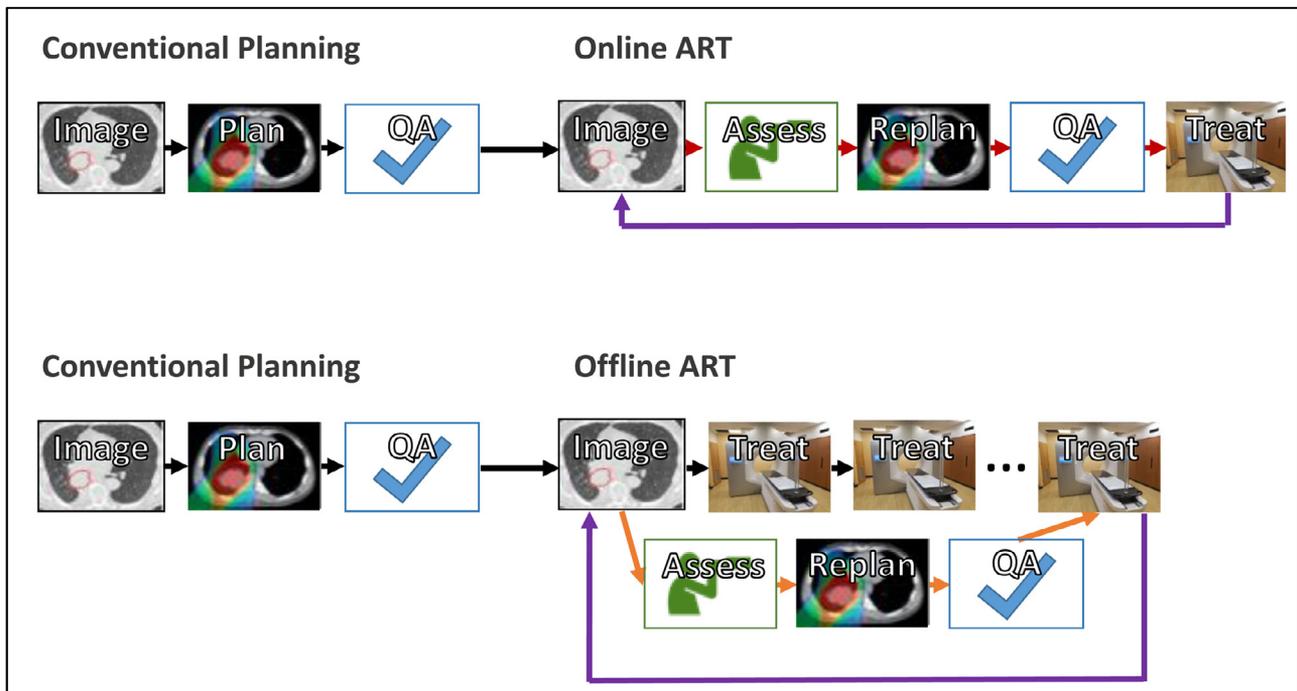
Before discussing the timescales of ART in detail, it is best to understand the basic ART process and tools. At its heart, ART requires 4 underlying key technologies: imaging, assessment, replanning, and quality assurance (Fig. 1). Since ART focuses on adapting to the changing patient anatomy and/or physiology, an accurate means to measure such changes is required. Imaging can be performed either: (a) in the treatment room with cone-beam CT,<sup>13-15</sup> magnetic resonance imaging (MRI),<sup>16</sup> or other means<sup>17,18</sup> or (b) with a CT or MRI simulator or diagnostic imaging. Assessment is the process by which imaging is used to decide whether to adapt

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Conflict of interest: Drs. Henke and Green are on the speaker's bureau and receive honoraria from ViewRay, Inc. Drs. Henke and Hugo have received research grants from Varian Medical Systems and ViewRay, Inc. outside the submitted work.

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**Figure 1** Workflow and tools for the offline and online adaptive radiation therapy processes. The offline and online ART workflows differ in time of and between processes. Red arrows for the online process represent a time scale of minutes. Orange arrows for the offline process represent a timescale of hours to days. Black arrows, in the traditional planning process, represent a time scale of days. Purple arrows represent repetition of the entire workflow over multiple treatment days. (Color version of figure is available online.)

the plan or not. This process can range in complexity from a straightforward manual evaluation to highly automated review of cumulative dose. For example, manual review of in-room imaging employing a decision protocol with fixed rules,<sup>19</sup> recalculation of the daily dose distribution on the new image,<sup>16,20</sup> or deformable dose mapping and estimation of cumulative dose<sup>21-24</sup> have all been employed for ART assessment. Assessment may therefore include tools for image review, delineation of targets and organs at risk, recalculation and review of dose, and image registration (either rigid or deformable). These tools may be manual, semi-automated, or fully-automated, depending on the timescale of ART.

Once the decision to replan the treatment has been made, tools to enable this re-planning must be available. While the standard treatment planning system can be employed for offline ART, online ART requires a highly-integrated, specialized system due to the compressed timeline. For example, replanning tools integrated into the treatment delivery unit may also reduce the quality assurance burden as it can reduce the need to send and receive data between different systems. Finally, but crucially, quality assurance must be integrated throughout the ART process. ART can be a highly complex process<sup>25</sup> and robust and efficient quality assurance is therefore critical to ensure accurate, consistent, and safe delivery of ART.

The selection of a particular timescale of ART depends on the clinical goal, available technology, and resources available. Each of these implementations has advantages and

disadvantages that must be considered. Offline ART, being performed generally during the time between fractions, allows a more conventional treatment planning workflow and set of tools to be employed, albeit in a compressed timeframe. One advantage of offline ART is that in-room imaging such as cone-beam CT or MRI may be used, or conventional CT or MRI on a simulator or diagnostic scanner used as the basis for replanning the treatment, if sufficient image quality cannot be achieved with the in-room imaging. Due to the lack of functional imaging systems currently available in the treatment room to enable either online or realtime functional ART, offline ART is most commonly used when functional changes in tumor<sup>10,11</sup> or normal tissue<sup>26</sup> are incorporated into the ART process. Offline ART is also most amenable to using existing clinical tools used in the conventional radiotherapy process, having the fewest requirements for specialized tools. However, the downside of offline ART is the potential to be “chasing” anatomical changes.<sup>27</sup> If the frequency of anatomical change is high (for example, changes occur within a fraction or frequently between fractions), then offline ART may not be capable of responding to such changes rapidly enough, and could induce, rather than correct, geometric error.

Online ART occurs by imaging the patient in the treatment position immediately prior to delivery, assessing the need for ART, and then replanning and performing quality assurance all while the patient remains in the treatment position. This process must therefore be highly efficient, and requires specialized, well-integrated tools for assessment, replanning, and

quality assurance. However, the advantage of online ART is that observed changes can be immediately adapted to and treatment delivered. Many anatomical changes are relatively large interfraction (day-to-day) but smaller intrafraction, including reconfiguration of the anatomy within the abdomen,<sup>28</sup> baseline variation in the lung,<sup>29-31</sup> and tumor response,<sup>32-37</sup> and are therefore well-suited to online ART. Furthermore, in recent years well-integrated systems have been developed specifically for online ART, improving efficiency of this process.<sup>38,39</sup> One challenge to online ART is large, rapid, or unpredictable intrafraction change in patient anatomy. Some intrafraction changes after the plan has been adapted can be managed through standard motion management techniques such as patient surveillance or beam gating. However, large anatomical changes that occur between the time of in-room imaging and beam delivery can decrease the accuracy of online ART. For example, bladder filling or stomach emptying can occur during the minutes it takes to evaluate, reoptimize, and verify an online plan. Another key challenge, discussed below, is the inability to perform patient-specific quality assurance measurements (e.g., with a delivery to phantom), as the patient is not removed from the treatment position. Therefore, conventional quality assurance workflows must be modified for online ART.

Finally, realtime ART uses realtime or near-realtime imaging of anatomy or surrogates to adapt the plan in realtime during delivery. Realtime ART is capable of reacting to all anatomical changes that are measurable or predictable in realtime, and is therefore potentially the most accurate form of ART. However, realtime ART comes with a higher quality assurance burden and requires substantially more automation than offline or online ART. Currently, no realtime functional imaging modalities are in clinical use so online, or, more likely, offline ART must be used for functional adaptation. Strategies and workflows for realtime ART are discussed elsewhere in this issue.

## ART Workflow

For either offline or online ART, the starting point is the identification of the clinical necessity for adaptation. The subsequent workflow depends on the speed with which this necessity is to be addressed, but in general the steps are analogous, with the main differences manifesting in implementation. The first step – the identification of a need for change – typically depends on detection of anatomic shift via imaging. Other scenarios include a significant weight loss or gain, observation of changes in the comfort or fitting of immobilization devices, or outside procedures done to the patient that alter their internal anatomy. The general ART workflow steps are described below.

## Physician Orders and Radiation Therapy Prescription

Changes that necessitate plan adaptation may be expected (as in the case of daily internal organ motion or gradual tumor volume changes) or unexpected. If the change is

anticipated, such as with treatment to intra-abdominal sites, where interfraction anatomic shifts in organs-at-risk are expected to occur, the ART process is triggered with some frequency (eg, daily for online ART, weekly or once mid-treatment for offline ART). While a new plan is created at each of these determined intervals, it may not necessarily be implemented, as the plan changes may be too small to produce clinically-significant dosimetric changes. The most important part of this step is therefore clear communication on the part of the physician as to the clinical threshold of necessity for adaptation. For online ART, it may be a predetermined level of improvement in target coverage due to more favorable distribution of organs at risk (OAR) that day, or a violation of stated OAR constraints of predetermined severity that must be reversed. For offline ART, it may be improvement of normal tissue sparing due to tumor volume reduction or need to regain intended target coverage that has been lost secondary to significant anatomic shifts as with patient weight loss.

## Simulation

Simulation and immobilization considerations for offline ART seldom differ from the standard clinical workflow and are determined primarily by the site to be treated. Online ART considerations arise from the fact that it is currently only commonly performed on MRI-guided systems, therefore the immobilization must take into account the MRI receiver coils and the enclosed bore of the machine.<sup>1,16,28</sup> Another important consideration is the comfort of the patient for the duration of both the adaptive process, which has been reported to be about 25 minutes, in addition to imaging and treatment.<sup>1</sup> For example, it is typical to position the patient's arms up for abdominal treatments, in which case custom immobilization with shoulder support may improve patient comfort and reduce patient motion within the MRI bore. Given the longer on-table times with online-adaptive processes, one might also consider unique allowances, like placing the patient's contralateral arm down, to improve comfort and positional stability. It is critical to attain adequate patient comfort so that the patient is immobile once the adaptation process is underway, as any motion due to discomfort may necessitate further adaptive replans in response to motion, and therefore further prolong the treatment time.

Additionally, the type of replanning approach that will be used for online adaptation must be considered prior to simulation. While most users implementing online ART at this time (typically with MRI-guided radiotherapy systems) use a unique plan derived based on the anatomy-of-the-day revealed by daily volumetric setup imaging, a plan library approach can also be considered. A plan library approach is based upon predictable changes in specific organs-at-risk that impact the location of or overlap with the target, such as with changes in bladder or rectal filling for pelvic targets. In this case, the initial simulation processes should include multiple simulation images emulating these predicted anatomic changes, like simulation with bladder full, partially full, and

empty, so that the plan library can be created. Then, during daily treatment, the best matched plan can be selected based on the visualized daily, on-table anatomy. In contrast, if the intent is to perform online adaptation without a plan library (creating plans “on the fly” based on the anatomy-of-the-day) multiple simulation images are unnecessary.

For offline-adaptation, simulation processes typically mirror those of standard treatment simulation. Given that replans do not occur while the patient is on the treatment table in this approach, unique positioning and comfort considerations are less critical than with online adaptation. Similarly, multiple simulation images to create a plan library are also not needed.

## Treatment Planning Considerations

Offline reoptimization is often unplanned; therefore it is difficult to anticipate what changes may be required partway through treatment at the time of creation of the initial plan. The necessity for online ART, however, should be determined in advance, as it requires both greater coordination of the treatment team as well as a longer time slot for treatment itself. For the plan library approach, a treatment plan must be created, checked, and prepared for implementation for each simulation scan obtained. For example, in the most common site for this approach (bladder cancer<sup>40,41</sup>), 3 plans are created – one with bladder full, one mid-fill, and one empty. Each plan must independently meet all requisite constraints and achieve target coverage goals. It is also advantageous to evaluate the robustness of each plan in the library for small changes to the volume. Even with 3 or more plans, the daily shape of the organ will seldom perfectly match what was observed at time of simulation. Therefore, the allowable margin of error must be determined and guidelines regarding appropriate plan selection should be clearly communicated to the therapists (or other staff members who will be responsible for plan selection).<sup>42,43</sup>

Online ART also requires a robust plan, but has the additional challenge of needing to account for unpredictable changes in organ position relative to the target, or the target itself. For example, when creating a treatment plan for an abdominal lesion, the possibility of gastrointestinal OARs moving variably close to the target on any given treatment day must be considered. Whereas during the nonadaptive planning process the dosimetrist will place higher importance on OARs closest to the target based on the simulation scan, when a plan is to be used as the starting point for online adaptation, the dosimetrist must instead enable the plan to place equal importance on any OAR that may move closer on different treatment days. For example, it is typical to observe significant daily motion of the bowel, as well as stomach filling changes, and the adapted plan must be able to correspondingly change.<sup>44,45</sup> Such initial plan robustness is required, because current implementations of online-adaptation maintain the initial treatment plan's beam angles and isocenter position, changing only the fluence and segment shapes, to minimize replanning times and enable efficient and optimized quality assurance (see below).

There are several published approaches for robust plan creation for MRI-guided online ART. One uses an expansion approach, where 1-cm-thick portions of OARs at distances of 1, 2, and 3 cm from the edge of the PTV are recreated each time after recontouring the OARs on a daily basis, and these portions are then used to control the high and mid-doses to the OARs while attempting to maintain PTV coverage.<sup>45</sup> Alternatively, one may simply use the OAR contours directly in the optimizer, eliminating the need for recreating optimization structures at each fraction.<sup>46</sup> Whatever the approach, the goal is to reduce the necessity to change optimization structures or their weights and other planning parameters to minimize patient on-table time.

## Localization

Patient positioning for both online and offline ART should adhere as closely as possible to the patient's original position during simulation. Although it may be argued that for online ART this is not as crucial because the adaptation process can account for a variety of anatomic changes, we would like to suggest (based on institutional experience) that reproducing the patient's habitus as close as possible makes for a more efficient treatment time as the only changes that need to be addressed are the internal, uncontrollable ones. This is an important factor, given that the beam angles for adaptive plans typically match those of the simulation plan, as discussed above. In most current online-adaptive paradigms, daily localization is to the centroid of the target volume.<sup>1,45</sup> However, the choice may also be made to align to bony anatomy, to minimize the requirement to account for daily changes in electron density.

## Imaging

Detection of changes necessitating either online or offline ART often requires high quality imaging. While some changes may be observed without imaging at all – for example, weight loss or volume changes in superficial tumors – internal anatomy changes require imaging for visualization. Changes observable with standard cone-beam CT technology available on most modern medical linear accelerators include examples like lung tumor volume changes (where the lower density of the surrounding normal lung tissue allows for adequate contrast), changes in exophytic lesions such as anal cancer, or particularly pronounced tumor responses of bulky lesions. Other examples of offline adaptation triggers include fiducial marker motion that may be identified with either planar X-ray imaging or auxiliary detector systems.

Online adaptation is most commonly chosen for internal changes that occur on relatively rapid time-scales, like the constant peristaltic motion of bowel, and therefore necessitates an imaging modality with adequate soft-tissue contrast to enable identification of individual organs-at-risk, as well as changes in the target itself. While cone-beam CT technology has improved greatly, MRI guidance even with fields lower than typical diagnostic strengths (e.g., 0.35T vs 1.5T) often provides superior image quality in a variety of sites,

especially in soft tissue sites of the abdomen and pelvis.<sup>47</sup> It is important to note that daily imaging does not have to be of diagnostic quality to be sufficient to enable online adaptation. It is sufficient if imaging is of high enough quality that the target and OARs can be clearly identified and delineated, either manually or automatically.

Selection of the specific imaging techniques used to acquire images for replanning should consider not only the necessity to see the individual organs well, but also to account for potential intrafraction motion, such as due to breathing. For example, a typical cone-beam CT image takes about 1 minute to acquire and is therefore less suited for abdominal lesions where blurring of low-contrast boundaries due to breathing motion will occur, but may be adequate for thoracic, pelvic, or extremity sites. These issues can be mitigated with advanced techniques such as 4D acquisition and reconstruction or multiple breath hold acquisition. Conversely, on the commercially-available low-field MRI-guided radiotherapy system, a short (17-second) MRI scan may be used with a single breath-hold technique to acquire a large field-of-view image that both mitigates blurring due to breathing motion and provides sufficient anatomic information for replanning. Users of MRI-guided systems should also ensure adequate spatial integrity throughout the entire field-of-view of the image, as all tissues from the skin to the tumor will be accounted for during treatment planning to accurately calculate the deposition of dose in the body. This approach is fundamentally different from diagnostic MRI scans, where only a narrow region around the lesion may be important for its identification – in online ART, the complete body contour is required.

## Assessment

As discussed above, a key component of both offline and online adaptation is assessment of the need to adapt. For offline adaptation, this need can only be assessed during the course of treatment. Typically, an anatomic shift is identified by either surrogate, such as poor fit of a thermoplastic mask, measured weight loss, or fiducial marker motion, or visualization of systematic changes like gross tumor response on daily imaging. Identification of anatomic change typically prompts reassessment of performance of the original plan upon the current anatomy, such as with recalculation of the original plan upon a daily image like cone-beam CT, a preplanned interval CT “verification” scan (as is often obtained weekly during proton beam treatments<sup>48</sup>), or a requested resimulation scan prompted by the visualized anatomic change. If the original plan performance meets some threshold of poor performance selected by the physician, offline adaptation is prompted. This is often a subjective judgment, based on a variety of factors such as the intent of treatment, dosimetric change observed, the proportion of the overall treatment course remaining to be delivered, and patient performance status. Depending on the severity of change, the original plan may continue to be used for treatment while the offline adaptive plan is prepared, or treatment may be halted until the offline adaptive plan is ready.

In contrast with offline adaptation, the impetus for online adaptation should be selected in advance of the treatment course initiation. This is due to the need to preplan for treatment plan robustness (see treatment planning considerations above) and to allocate necessary time and resources like physician and physics presence at the time of each treatment delivery. Online adaptation is therefore best used in situations where the need to adapt is predictable and known ahead of the initiation of the treatment course. The classic example is for delivery of ablative doses, such as with stereotactic body radiotherapy, within the abdomen and pelvis. In this scenario, daily anatomic changes occur reliably due to bowel filling and peristalsis. Any motion of adjacent OARs or the target itself will occur within a high-dose gradient, substantially affecting the projected dose. Thus, the physician can predict ahead of treatment initiation that daily unplanned organ-at-risk constraint violations will occur unless online-adaptive planning is used.

Additionally, the dosimetric thresholds to determine whether the original nonadapted plan or the daily adaptive plan should be delivered on a given treatment day should also be predetermined based on specific criteria. This is due to the need to minimize on-table treatment time for the patient as well as to optimize resource allocation, like machine time and physician/physicist efforts, within the clinic. In one original prospective implementation of online ART,<sup>1</sup> patients were evaluated for adaptation on a preplanned daily basis based on prespecified strict organ-at-risk constraints. If the initial treatment plan violated OAR constraints when applied to the daily anatomy, adaptive planning was performed. Nonadaptive and adaptive plans were then compared by dose-volume histogram analysis to evaluate OAR sparing and target coverage, strictly prioritizing the sparing of organs-at-risk. Target coverage was sacrificed as needed to meet constraints, but could also be increased at subsequent fractions if favorable daily OAR anatomy permitted dose increase to the target.<sup>1</sup> While the clinical threshold to adapt can only be determined by the treating physician and is likely to vary by treatment site and type of treatment course, criteria for online adaptation should be similarly prespecified to minimize treatment time and resource demands and to avoid indecision at the time of treatment delivery. This need for prespecification of adaptation thresholds and evaluation criteria applies equally to plan-of-the-day and plan library approaches.

## Replanning

The replanning process for any approach starts with imaging. This step may be implemented in several ways: (1) the acquisition of a new image just prior to on-table replanning; (2) the transferring of on-board images that originally indicated the need for a replan to the treatment planning system; (3) a resimulation CT or MRI; (4) acquisition of additional diagnostic imaging. For online adaptation, the first option is used. For offline ART, several of these means may need to be utilized to obtain necessary information for adaptation,

depending on the clinical scenario, and whether anatomical or functional ART is employed.

The next step is image registration and contour propagation. For online ART, the original image of the baseline (initial simulation) plan is fused either rigidly or deformably to the image of the day during the patient positioning process. In the current implementation of the low-field MRI-guided radiotherapy system, the existing contours and underlying relative electron density are registered in the same way as the original image, after which their accuracy must be confirmed and may be edited manually for any discrepancies. The manual editing of these is an often time-consuming step in the most common online ART workflow.<sup>1,49</sup> It is also the step most prone to error.<sup>25</sup>

While it is possible to transfer the image of the day to a separate treatment planning system for purposes of replanning, it is most advantageous in terms of both time and quality assurance (to reduce the number of possible failure modes) to have an integrated system for online ART. For offline ART, any standard treatment planning process is acceptable for the creation of the new plan, as the patient is not waiting on-table during the replanning process. Similarly, offline ART allows additional flexibility for the dosimetrist to take more time to create the best possible plan by varying optimization objectives and other parameters, as there is the time and flexibility to perform standard quality assurance and process control on any updated offline ART plan. In contrast, a lean workflow approach is favored for online ART, in which the attending physicist (typically) reoptimizes the plan and the only major changes are the contours and relative electron densities.

One of the ongoing challenges (see below) of both offline and online ART is the calculation of dose accumulation to ascertain the actual total delivered dose, accounting for both anatomic and dosimetric changes. It is especially challenging in online ART, where a new plan may be created for every single fraction of a patient's treatment (so far reported up to 15).<sup>28</sup> The challenge arises from the fact that, especially for the malleable GI tract, it is (currently) impossible to reliably identify and track correspondences of point volumes of tissue (such as a constraint volume of 0.5 cc) between treatment days. Such accounting is comparatively straightforward in more immobile tissues like the spinal cord, but most OARs remain inadequately tracked to permit day-by-day dose accumulation using current technology. Therefore, a common and conservative method is to use a combination of an isotoxicity and "parameter adding"<sup>50</sup> approach. In parameter adding, the maximum point dose to an OAR is summed over all treatment days, rather than trying to estimate the location of this maximum point dose region between days. In some scenarios, dose accumulation for the gross tumor volume alone can be estimated, if the contour for the gross tumor volume has not been altered during the course of therapy.<sup>1</sup>

In the conservative isotoxicity approach, each new daily plan is evaluated *de novo*, as if it were to be delivered for all the fractions past and present. In other words, no consideration is given to the previously delivered dose in the current treatment fraction. OAR constraints are strict and are not violated. In this

manner, even if it is the same portion of an OAR that receives the constraint dose each day, the cumulative dose in this "worse case" scenario will still not exceed the aggregate dose constraint.<sup>50</sup> This approach does require the physician to also consider the minimum acceptable PTV coverage, as the proximity of OARs on a given day may reduce PTV coverage substantially in order to maintain OAR constraints.

## Quality Assurance

The quality assurance process for a plan created in the offline setting follows the same steps as any standard new plan, including thorough plan review and a measurement-based test of the dose to be delivered, albeit usually on a compressed timescale. In online ART, the patient must stay on-table in the treatment position. Therefore, pretreatment, measurement-based patient-specific quality assurance (e.g., delivery of the plan onto a phantom) is not practical. However, given that the majority of errors in a radiotherapy process are not those caught during patient-specific measurement-based quality assurance,<sup>51</sup> an independent dose calculation method may be used instead of this step.<sup>52</sup> In fact, if the treatment planning system and treatment device are integrated and one has carefully and comprehensively commissioned the treatment planning system and treatment device, the accuracy of predicted dose delivery is not the most important safety concern when considering the online ART process. Instead, fidelity and reliability of the pretreatment image, re-contouring sufficient to capture the new positions of the OARs and/or target, and accurate representation of the relative electron density are the fundamental concerns for a safe, robust online ART replan. Therefore, a comprehensive quality assurance program for online ART would benefit most from a well-trained, well-prepared team, as well as automation of checks (via either built-in or standalone software) for potential errors in contouring and plan parameters.<sup>49,52</sup>

Another aspect of quality assurance for all 3 modes addressed in this issue (offline, online, and realtime) is the verification that the individual machine components performed as expected. For both offline and online ART, this may be done by analyzing the machine delivery log files after each treatment,<sup>53</sup> including after the patient-specific phantom-based delivery for offline. It is also good practice to establish a correlation between the independent dosimetric quality assurance for online ART and the phantom-based delivery by performing additional quality assurance after each online-adapted fraction for the first set of patients to build confidence in the process. For realtime ART, where the radiotherapy delivery system must respond to changes in real-time, the machine log analysis should also be done in real time, and preferably combined with another method of near-instantaneous feedback (e.g., via portal dosimetry and exit dose analysis). Such real-time methods may also be useful for both offline and online ART deliveries (as well as standard treatments).

## Delivery

The delivery of a new plan created offline does not differ from standard processes, unless the physician chooses to

change the method of delivery at the time of replanning. Intrafraction motion is similarly not a unique concern, with management following standard processes. In contrast, for an online adapted plan, intrafraction motion management considerations can be of increased importance if smaller target margins or planning risk volume margins are used. For example, if a breath hold approach is used to acquire a quality volumetric image to be used for online-replanning, and that image is used to delineate OARs that move with respiration, the accuracy of the dose projected on the breath-hold replanning image cannot be guaranteed unless the treatment is delivered with motion management to replicate the planning image position. Although this is similarly true for standard processes, ignoring these issues can have a more detrimental impact when coupled with the tighter margins often employed in ART. Lack of motion management in this scenario can result in both target underdosing and potential OAR overdosing, particularly if sharp dose gradients are used, such as with stereotactic methods. Therefore, care must be taken to select a motion management approach that enables delivery only when the patient's anatomy is in the same position as it was during the re-planning process. An example of this may be treating with breath-hold,<sup>32,54</sup> where a patient is asked to hold their breath in the same position as during volumetric image acquisition for repeated short periods. Another example may be to use an exhale breath hold setup, and subsequently gate the delivery using either fiducial tracking or real-time MRI guidance to beam-on only when the patient's breathing is at exhale.<sup>55</sup>

The last step of either adaptive process is to ensure delivery was performed as intended by the physician. For an online plan, it is beneficial for the efficiency of workflow and a full understanding of the delivered dose to document for every fraction the reason why adaptation was necessary, what structures had to be recontoured and/or recreated, if any significant changes to the relative electron density had to be accounted for, the passing rate of the independent dose calculation, the starting plan for the next fraction, and any other such relevant parameters. This information allows all team members, whether or not they attended a given fraction of the patient's treatment, to quickly have the necessary information for efficient and safe delivery of any subsequent fraction. Similar "hand-off" procedures may be beneficial for offline ART, where different care team members may interact with the patient, patient's chart, and patient's plan at different stages of the adaptive process. Clear documentation of the indication for adaptive replanning, information collected (eg, imaging), changes made, and reasons for such changes can help alleviate communication issues and prevent errors.

## Open Questions and Future Directions

Although both offline and online ART are in routine clinical use, a number of open questions remain to be addressed for each. One very active area of research involves improving ART

assessment methods and tools through enhanced decision support. Moving towards more quantitative, automated or assisted methods to decide how and when to adapt is crucial to reduce variability and ensure ART is implemented consistently and correctly as it expands beyond high-volume centers. Typically, this has involved the use of deformable image registration to map delivered or estimated daily dose from in-room imaging to a reference anatomy (such as a baseline planning CT) where these daily doses are then accumulated to estimate cumulative, delivered dose.<sup>22,23</sup> High-quality commercial tools are available to enable deformable registration of single and multi-modality imaging, which are required for cumulative dose generation. However, key questions remain in this process such as how to manage cumulative dose in regressing or growing tumors<sup>56-59</sup> and development of quality assurance processes for deformable dose mapping. Critically, the use of cumulative dose to guide ART assumes that cumulative dose is a better predictor of outcome than either daily dose or the originally-planned dose, but this question remains relatively unanswered to date.<sup>24</sup>

Other means to support assessment and ART decision making are emerging from the groundswell of machine learning and deep learning algorithms entering many fields related to image analysis, including radiotherapy. Such developing approaches produce a model to predict when to adapt, based on learning optimal time points to adapt with supervised data (though, for example, physician determination of whether a fraction should be adapted or not).<sup>60,61</sup> Deep learning has recently shown very promising results in autosegmentation of organs at risk and even targets, which if clinically deployed could help improve the efficiency of ART.

Motion during treatment remains a key challenge for online ART, both in achieving high-quality in-room imaging and for ensuring adapted plans are relevant to the anatomy during delivery. Four-dimensional imaging solutions for in-room cone-beam CT<sup>62-65</sup> and MRI<sup>66</sup> continue to evolve to improve image quality in motion-influenced sites, which is critical to move ART from clearly-defined tumors to more challenging stages of disease and sites where it may be critically needed, such as locally-advanced lung cancer.<sup>2,67</sup> Merging advances in realtime ART, such as motion tracking, with efficient pretreatment online ART tools may help take advantage of the merits of both approaches for managing anatomical changes on multiple timescales.<sup>68</sup>

Adaptation with functional imaging has traditionally been performed with offline ART.<sup>11,69</sup> However, with the advent of MRI-guided radiotherapy and the availability of in-room MRI, functional MRI-guided online ART becomes feasible. Relatedly, a system to enable online ART with PET is in commercial development currently. To fully enable functional online ART, tools for interpretation, target identification, and assessment will need to be developed to establish how to adapt to both functional and anatomical change simultaneously online.

Finally, although both offline and online ART are in routine clinical use, evidence of the efficacy of these techniques is crucial to help guide more widespread deployment and justify the additional resources and tools required for these techniques. Several phase I and single-arm, phase II studies of anatomical or functional ART have been conducted in bladder cancer,<sup>70</sup>

abdominal malignancies,<sup>1</sup> liver tumors,<sup>10</sup> and nonsmall cell lung cancer,<sup>11</sup> among others. However, phase III randomized clinical trials to compare ART to standard radiotherapy are ongoing, including RTOG-1106 (locally-advanced nonsmall cell lung cancer, offline ART with FDG-PET/CT) in the US and ARTFORCE (locally-advanced head and neck cancer, offline ART with FDG-PET) in Europe.

## Acknowledgments

This work was partially supported by the National Cancer Institute of the National Institutes of Health under award number R01CA166119. The content is solely the responsibility of the authors and does not necessarily represent the official views of the National Institutes of Health. We would also like to acknowledge the invaluable contributions to the development of online adaptive treatment planning by Drs. Michael Roach, Jeffrey Olsen, Deshan Yang, Rojano Kashani, and Sasa Mutic.

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