



Rocuronium Bromide Intravenous Solution Maruishi® is more suitable than ESLAX Intravenous® during rapid-sequence induction of anesthesia

Masato Tachikawa¹ · Takashi Asai¹ · Yasuhisa Okuda¹

Received: 5 June 2019 / Accepted: 8 August 2019 / Published online: 21 August 2019
© Japanese Society of Anesthesiologists 2019

Abstract

Purpose Rocuronium Bromide Intravenous Solution® (Maruishi Pharmaceutical Co., Ltd, Osaka, Japan) is a newly developed generic drug and we have noticed that compared with conventional rocuronium formulations [e.g. Esmeron (Eslax), MSD Co. Ltd., Tokyo, Japan], rocuronium Maruishi appeared to cause less pain or withdrawal movement. The aim of this study was to assess the hypothesis that the injection of rocuronium Maruishi causes less body movement than rocuronium MSD does, during rapid-sequence induction of anesthesia.

Methods Sixty patients were allocated randomly to one of two groups. In one group, rocuronium MSD was used and in the other group, rocuronium Maruishi was used. After induction of general anesthesia, a test drug (containing rocuronium) 0.9 mg/kg was injected. Patient's withdrawal movement was graded with the scale. Primary outcome measure was the incidence of moderate or severe movement after the injection of rocuronium. Secondary outcome measure was the degree of movement between the groups.

Results Moderate or severe withdrawal movement was observed after the injection of rocuronium MSD in 11 of 30 patients (37%) and after the injection of rocuronium Maruishi in 3 of 30 patients (10%). There was a significant difference in the incidence between the groups ($P=0.013$, 95% CI for difference 26–28%). The degree of movement was also significantly greater for rocuronium MSD than for rocuronium Maruishi ($P=0.015$).

Conclusion Compared with rocuronium MSD, rocuronium Maruishi is more suitable than conventional rocuronium formulations, for rapid-sequence induction of anesthesia.

Keywords Rocuronium · Pain on injection · Withdrawal movement

Introduction

Rapid-sequence induction of anesthesia is indicated, when the patient is at increased risk of pulmonary aspiration of gastric contents. Originally, anesthesia was induced with thiopental (or thiamylal) and neuromuscular blockade was achieved with suxamethonium [1] and the trachea is intubated, approximately 1 min after induction. Currently, anesthesia is frequently induced with propofol [2] and neuromuscular blockade with rocuronium at a high dose (0.9–1.2 mg/

kg), because a high dose of rocuronium can produce the optimal neuromuscular blockade for tracheal intubation as fast as suxamethonium does [3].

One major problem with the use of propofol and a high-dose rocuronium is the pain on injection [4, 5]. Pain during injection of these drugs, while the patient is losing consciousness, frequently causes withdrawal movement of the wrist, the arm, and even the body trunk [5–7]. Bending the arm may prevent anesthetic drugs to reach the effect sites and movement of the body may increase the intragastric pressure, causing regurgitation and pulmonary aspiration of gastric contents. The reported incidence of withdrawal movement varies between 50 and 80% [5–7].

Rocuronium Bromide Intravenous Solution® (Maruishi Pharmaceutical Co., Ltd, Osaka, Japan) is a newly developed generic drug and we have noticed that compared with conventional rocuronium formulations [e.g. Esmeron

✉ Masato Tachikawa
tachi@dokkyomed.ac.jp

¹ Department of Anesthesiology, Dokkyo Medical University
Saitama Medical Center, 2-1-50 Minamikoshigaya,
Koshigaya City 343-8555, Saitama, Japan

(Eslax), MSD Co. Ltd., Tokyo, Japan], rocuronium Maruishi appeared to cause less pain or withdrawal movement. If this is the case, rocuronium Maruishi is theoretically more suitable than other conventional rocuronium formulations for rapid-sequence induction of anesthesia.

We hypothesized that injection of rocuronium Maruishi causes less body movement than rocuronium MSD does, during rapid-sequence induction of anesthesia. The aim of this study was to assess this hypothesis.

Methods

The institutional research ethics committee approved the study and written informed consent was obtained from all the patients. The study was registered in a publicly accessible database before recruitment of the first subject (UMIN000032466).

We studied 60 patients, aged between 20 and 65 years, American Society of Anesthesiologists (ASA) physical status classification system 1 or 2, who were scheduled for elective surgeries under general anesthesia and in whom tracheal intubation was deemed necessary during anesthesia. We excluded patients, when at least one of the followings was present: body weight > 100 kg, pregnant, history of bilateral mastectomy, chronic pain syndromes, cardiovascular disease, asthma, respiratory disease with hypoxia, neurological deficits, thrombophlebitis, dyskinesia, alcoholic, a history of drug abuse, regular use of analgesics or sedatives, the use of an analgesic within the previous 24 h, difficult airways, difficult venous access, or contraindicated to any drug used in this study. In addition, because of ethical concern, we excluded patients at increased risk of pulmonary aspiration.

As a double-blind randomized controlled study, patients were allocated randomly to one of two groups. In one group, rocuronium MSD was used and in the other group, rocuronium Maruishi was used. Random allocation was made using a block randomization (in blocks of 4) and each allocation was described in a card placed into a sealed opaque envelope.

Shortly before induction of anesthesia, a personnel who was not involved in the clinical part of the study, opened an envelope, confirmed the allocation, and aspirated the allocated drug into a 10-ml syringe, and affixed a label “Rocuronium” to the syringe. Both drugs are colorless transparent liquid with the same volume (50 mg/ 5.0 ml), so that it was impossible to distinguish which rocuronium was being contained.

No premedication was given. On arrival at the operating room, a non-invasive blood pressure cuff, an electrocardiogram, and a pulse oximeter were applied. A 20-gauge intravenous cannula was inserted into the vein at the back of the hand, a macrodrip tubing was connected to the cannula, and

a roller clamp was fully opened, so that the acetated Ringer’s solution infused with the maximum dripping speed, with the bottle hanging approximately 1 m above the patient’s heart.

After preoxygenation with 100% oxygen through a face-mask more than 3 min, anesthesia was induced as a rapid sequence. To avoid possible pain by propofol, thiamylal 4.5 mg/kg was used to induce general anesthesia. Immediately after the injection of thiamylal, a test drug (containing rocuronium) 0.9 mg/kg was injected. Patient’s withdrawal movement was graded by an independent person with the following scale: None: no response; Mild: movement at the wrist only; Moderate: movement/withdrawal involving arm only (elbow or shoulder); Severe: movement/withdrawal in more than one extremity or body trunk, cough, or breath holding.

Sixty seconds after the injection of the test drug, the trachea was intubated. A 7.0-mm ID tracheal tube was used in females, and a 8.0-mm ID tube in males. If the anesthesiologist judged that it would be unsuitable to intubate the trachea due to insufficient neuromuscular blockade of the glottis, tracheal intubation was not attempted. In such a case, the study was terminated at this point and tracheal intubation was judged as failure. Either an additional dose of rocuronium or an analgesic was injected intravenously and if necessary, manual ventilation using a facemask was attempted with initiating administration of an inhalational agent in oxygen.

Once tracheal intubation was confirmed with the appearance of the end-tidal carbon dioxide waveforms, anesthesia was deepened immediately. If the blood pressure or the heart rate either increased or decreased markedly, or if arrhythmia occurred, the anesthesiologist judged whether or not treatment was required and if treatment was made, the details of the treatment was recorded. Subsequent anesthetic management was at the discretion of the attending anesthesiologist.

Statistical analysis

Primary outcome measure was the incidence of moderate or severe movement after injection of rocuronium. Fisher’s exact test was used to compare the incidence between the groups. For secondary outcome measures, Chi-squared test for trend was used to compare the degree of movement between the groups, and Fisher’s exact test was used to compare the incidence of suboptimal neuromuscular blockade at tracheal intubation. $P < 0.05$ was taken as a significant value. The 95% confidence intervals (CI) for the difference in the incidence between the groups were also calculated.

The incidence of moderate or severe movement after injection of Eslax was 78% in one report [6] and in 47% in another report [7]. Our preliminary observation indicated that the incidence would be 40–50% after the injection of rocuronium, whereas the incidence would be 10–15% after

the injection of rocuronium Maruishi. We considered that difference in the incidence of moderate or severe body movement of 35% (50% versus 15%) would be clinically important. To detect this, with a power of 80% and $P=0.05$, approximately 60 patients would be required.

Results

Patients' characteristics were similar between the two groups (Table 1).

Moderate or severe withdrawal movement was observed after the injection of rocuronium MSD in 11 of 30 patients (37%) and after the injection of rocuronium Maruishi in 3 of 30 patients (10%) (Table 2). There was a significant difference in the incidence between the groups ($P=0.013$, 95% CI for difference 26–28%). The degree of movement was also significantly greater for rocuronium MSD than for rocuronium Maruishi ($P=0.015$). No withdrawal movement was observed after injection of rocuronium Maruishi in 21 of 30 patients (70%).

In all the patients in both the groups, the anesthesiologists judged that the degree of neuromuscular blockade was optimal and tracheal intubation was attempted. In all the patients, tracheal intubation was successful, without vocal cord responses or straining. In no patient were there hemodynamic abnormalities which required treatment.

Discussion

We have shown that the incidence of moderate or severe withdrawal movement was significantly less after the injection of rocuronium Maruishi than after the injection of rocuronium MSD, during rapid-sequence induction of anesthesia. In addition, the degree of withdrawal movement was significantly less with rocuronium Maruishi than with rocuronium MSD.

Rapid-sequence induction of anesthesia was developed in 1950s to minimize pulmonary aspiration [8]. The original method was preoxygenation, induction of general anesthesia with an ultrashort-acting barbiturate (thiopentone) and suxamethonium, and no manual ventilation via a facemask [8].

Table 2 Degree of withdrawal movements after injection of rocuronium

	None	Mild	Moderate	Severe
Rocuronium MSD ^a 13 (<i>n</i> = 30)		6	4	7
Rocuronium 21 Maruishi ^b (<i>n</i> = 30)		6	1	2

None—no response, Mild—movement at the wrist only, Moderate—movement/withdrawal involving arm only (elbow or shoulder); Severe—movement/withdrawal in more than one extremity or body trunk, cough, or breath holding

^aRocuronium MSD: ESLAX Intravenous® rocuronium

^bRocuronium Maruishi: Rocuronium Bromide Intravenous Solution Maruishi®

Nevertheless, pulmonary aspiration frequently occurred [8]. The induction method was firmly established by introducing cricoid pressure in the 1960s [9].

Since the mid-1980, a variety of modified methods have been proposed [10]. One major modification was the use of propofol instead of a barbiturate and another, the use of a high-dose rocuronium instead of suxamethonium. In addition, several drugs, such as opioids, calcium channel blockers, or beta blockers have been suggested to minimize sympathetic responses to laryngoscopy and tracheal intubation.

During rapid-sequence induction of anesthesia, it is crucial to induce anesthesia as rapid as possible, so that it is necessary to minimize the number of drugs to be injected. In addition, it would be necessary to avoid injecting drugs, which may increase the risk of pulmonary aspiration. Both propofol and rocuronium may frequently produce body movements, which may delay the onset of drugs and may increase the intragastric pressure (and subsequent pulmonary aspiration) [5–7, 11]. Opioids may also frequently induce excessive hypotension and bradycardia and cause difficulty in mouth opening, difficult tracheal intubation, and difficult mask ventilation [12–16]. Studies have shown that the incidence of difficult airway management was 7–17% of cases [13, 14] and thus administration of an opioid may not be suitable during rapid-sequence induction of anesthesia. A recent systematic review has shown that there is no evidence to support that drugs which prevent sympathetic responses

Table 1 Patients' characteristics
(Mean (SD) [range])

	Rocuronium MSD ^a (<i>n</i> = 30)	Rocuronium Maruishi ^b (<i>n</i> = 30)
Sex (males/females)	11/19	12/18
Age (years)	47 (11.7) [26–65]	47 (12.1) [22–65]
Height (cm)	163 (9.5) [147–180]	164 (9.1) [150–185]
Weight (kg)	60 (11.3) [42–89]	65 (13.3) [44–91]

^aRocuronium MSD: ESLAX Intravenous® rocuronium

^bRocuronium Maruishi: Rocuronium Bromide Intravenous Solution Maruishi®

to tracheal intubation would reduce the morbidity or mortality [16]. Therefore, there is no clear evidence as to which drug should be used during rapid-sequence induction and intubation.

Commercially available rocuronium is generally known to produce frequent pain and withdrawal movement, and several different drugs have been suggested to prevent pain and withdrawal movement [4, 5, 10]. We have found that rocuronium Maruishi caused moderate or severe withdrawal movement in only 3 of 30 patients (10%) and no withdrawal movement was observed in 21 of 30 patients (70%).

The mechanism is not known for rocuronium-induced pain or withdrawal movement, but it is believed that the pain is induced not by rocuronium itself, but the osmolality or pH of their formulations is the likely cause [17–19]. Jimbo reported that the vascular pain on rocuronium injection was caused by hydrogen ions produced by weak acid and low acid concentration buffer solution would eliminate vascular pain in a rat model [20]. The buffer for rocuronium MSD contains sodium acetate, whereas the buffer for rocuronium Maruishi contains low acid concentration glycine/hydrochloric. These differences may be the reason for the difference in the incidence of pain and withdrawal movement.

One possible problem with rocuronium Maruishi is that the onset time, which may not be as rapid as rocuronium MSD. In our study, there was no apparent difference in these drugs in the onset time and tracheal intubation was successful, without vocal cord responses or straining, 1 min after injection. In addition, in no patient was it necessary to treat cardiovascular abnormalities after tracheal intubation.

In conclusion, compared with rocuronium MSD, rocuronium Maruishi is more suitable than conventional rocuronium formulations, for rapid-sequence induction of anesthesia.

References

1. Stept WJ, Safar P. Rapid induction-intubation for prevention of gastric-content aspiration. *Anesth Analg.* 1970;49:633–6.
2. Sajayan A, Wicker J, Ungureanu N, Mendonca C, Kimani PK. Current practice of rapid sequence induction of anaesthesia in the UK—a national survey. *Br J Anaesth.* 2016;117(Suppl 1):i69–i74.
3. Mazurek AJ, Rae B, Hann S, Kim I, Castro B, Cote CJ. Rocuronium versus succinylcholine: are they equally effective during rapid-sequence induction of anesthesia? *Anesth Analg.* 1998;87:1259–62.
4. Chiarella AB, Jolly DT, Huston CM, Clanachan AS. Comparison of four strategies to reduce the pain associated with intravenous administration of rocuronium. *Br J Anaesth.* 2003;90:377–9.
5. Kwak HJ, Kim JY, Kim YB, Min SK, Moon BK, Kim JY. Pharmacological prevention of rocuronium-induced injection pain or withdrawal movements: a meta-analysis. *J Anesth.* 2013;27:742–9.
6. Shevchenko Y, Jocson JC, McRae VA, Stayer SA, Schwartz RE, Rehman M, Choudhry DK. The use of lidocaine for preventing the withdrawal associated with the injection of rocuronium in children and adolescents. *Anesth Analg.* 1999;88:746–8.
7. Ahmad N, Choy CY, Aris EA, Balan S. Preventing the withdrawal response associated with rocuronium injection: a comparison of fentanyl with lidocaine. *Anesth Analg.* 2005;100:987–90.
8. Morton HJ, Wylie WD. Anaesthetic deaths due to regurgitation or vomiting. *Anaesthesia.* 1951;6:190–205.
9. Sellick BA. Cricoid pressure to control regurgitation of stomach contents during induction of anaesthesia. *Lancet.* 1961;2:404–6.
10. Asai T. Airway management in patients undergoing emergency Cesarean section. *J Anesth.* 2015;29:927–33.
11. Memiş D, Turan A, Karamanlioğlu B, Süt N, Pamukçu Z. The prevention of pain from injection of rocuronium by ondansetron, lidocaine, tramadol, and fentanyl. *Anesth Analg.* 2002;94:1517–20.
12. Asai T, Eguchi T, Shingu K. Masseter spasm during induction of anaesthesia using propofol and fentanyl. *Eur J Anaesthesiol.* 1998;15:614.
13. Hogue CW Jr, Bowdle TA, O’Leary C, Duncalf D, Miguel R, Pitts M, Streisand J, Kirvassilis G, Jamerson B, McNeal S, Batenhorst R. A multicenter evaluation of total intravenous anesthesia with remifentanyl and propofol for elective inpatient surgery. *Anesth Analg.* 1996;83:279–85.
14. Ciftci T, Erbatur S, Ak M. Comparison of the effects of dexmedetomidine and remifentanyl on potential extreme haemodynamic and respiratory response following mask ventilation and laryngoscopy in patients with mandibular fractures. *Eur Rev Med Pharmacol Sci.* 2015;19:4427–33.
15. Bennett JA, Abrams JT, Van Riper DF, Horrow JC. Difficult or impossible ventilation after sufentanil-induced anesthesia is caused primarily by vocal cord closure. *Anesthesiology.* 1997;87:1070–4.
16. Khan FA, Ullah H. Pharmacological agents for preventing morbidity associated with the haemodynamic response to tracheal intubation. *Cochrane Database Syst Rev.* 2013. <https://doi.org/10.1002/14651858.CD004087.pub2>.
17. Tuncali B, Karci A, Tuncali BE, Mavioglu O, Olguner CG, Ayhan S, Elar Z. Dilution of rocuronium to 0.5 mg/mL with 0.9% NaCl eliminates the pain during intravenous injection in awake patients. *Anesth Analg.* 2004;99:740–3.
18. Klement W, Arndt JO. Pain on i.v. injection of some anaesthetic agents is evoked by the unphysiological osmolality or pH of their formulations. *Br J Anaesth.* 1991;66:189–95.
19. Ti LK, Dhara SS. Vecuronium, like rocuronium, causes pain on injection. *Br J Anaesth.* 1998;81:487.
20. Keisuke J, Yutaka I, Erika K, Masamichi K, Kuniharu M, Yoshiro Y. A new rocuronium formulation not causing vascular pain in a flexor reflex model of anesthetized rats. *J Anesth.* 2018;32:806–12.

Publisher’s Note Springer Nature remains neutral with regard to jurisdictional claims in published maps and institutional affiliations.