

Medical 3D Printing. Is This Just The Beginning?



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Oliveira-Santos et al. highlight the rapid expansion of the use of three-dimensional (3D) printing in cardiovascular medicine in this issue of *Heart, Lung and Circulation* [1]. They focus on Non-Congenital Percutaneous Intervention and discuss the potential of 3D printing to facilitate cardiovascular intervention in the problematic but rapidly developing percutaneous treatment of cardiac valve pathologies as well as left atrial appendage closure.

The need for customised devices, as well as realistic models for cardiovascular diseases, is growing. The need for “the safe road map” and dry run before complicated procedures stems from the fact of endless morphological differences between patients, which make off-the-shelf devices an inaccurate fit for the majority of patients (Figure 1). [2]

Three-dimensional printing involves equipment in which a computer-controlled mechanical device deposits building material, one layer over another, until a 3D model is completed. This process is known as additive manufacturing, compared to subtractive manufacturing in which robots remove the building material, such as by drilling or milling etc. Both techniques can be used at the same time, in a single hybrid process [3].

In recent years, 3D printing technologies have drawn wide fascination in the biomedical field, with a mixture of applications varying from 3D simulation models to bioprinting of organs [2–4]. The sophisticated 3D features of the cardiovascular system can be presented as a full-scale 3D, faithful-to-life replica [4].

Three-dimensional printing has been a useful tool for education and pre-procedural setting up in a variety of cardiovascular diseases. It can serve as a helpful learning device for parents, clinicians, other health care professionals and medical students [4]. Biglino et al. reported the effectiveness of 3D printed models for tutoring adult and paediatric cardiac nurses [5,6]. In a recently published randomised control trial, 3D printed models were demonstrated to



Figure 1 Not all aneurysm are created equal.

noticeably enhance medical students’ comprehension in learning cardiac anatomy when compared to the cadaver-based curriculum [7]. Studies based on case reports have also shown that 3D printed models expand surgeons’ understanding of complex cardiac disease [8–12].

A systematic review of the application of these new technologies is lacking. Rather, the feasibility of 3D printing in depicting complex cardiovascular and cerebrovascular pathology has been based on individual case reports.

The potential for customised exo- and endo-stents to treat the complex vascular pathology is extensive, particularly in conditions where complex aneurysmal formation or irregular narrowing of the vessel could lead to the ultimate consequences of the interruption of the organ perfusion or vascular disruption with fatal bleeding [13].

Cardiac computed tomography (CT) is the most common imaging modality used for generating 3D printed models. Other modalities include cardiac magnetic resonance imaging (CMR), 3D digital subtraction angiography, rotational angiography, and 3D echocardiography. Hybrid 3D imaging can also be used to increase the accuracy of the process [14].

Sun and Lee compared measurements taken at six different anatomical sites to confirm the reliability of using 3D printed models for the diagnostic assessment of cardiovascular pathology. The accurate location of disease within the ascending and descending aorta, using pre-3D printing CT images, was established, with measurement differences of less than 0.8 mm [9].

Diverse materials and printers are used for 3D printing, with the mechanical properties of selected materials dependent on the application [15]. During processing, an attempt to match tensile strength and tensile modulus with that of biological structures is the primary goal. The cost associated with manufacturing in 3D is still high but the proposed, if unproven, benefits may become very persuasive [2]. The personalised external aortic root support (PEARS) procedure for Marfan Syndrome pathology—which uses digital imaging to create a model of the patient's aorta around which a supportive mesh is manufactured and then positioned around the patient's own aorta—is gaining acceptance as an alternative to the conventional, higher risk, surgical replacement strategy [13].

Although 3D printing may claim great potential in cardiovascular medicine, its application in clinical practice is still in its initial stages. There are significant limitations with the current technology [3]. The materials used for 3D printing in most of the studies to date, do not match the actual mechanical properties of the cardiovascular system in terms of elasticity comparable to the arterial wall or cardiac chambers. Furthermore, current technology can only produce a static model of a dynamic organ, which makes it challenging to comprehend morphological changes during the cardiac cycle. However, analysis of the flow dynamics of 3D printed models can now be performed using 4D magnetic resonance imaging (MRI) [16].

Future studies should be conducted to generate dynamic 3D printed models. These will replicate both anatomical and physiological changes during the cardiac cycle, and could further improve understanding of the complex cardiovascular and cerebrovascular diseases.

From a clinical standpoint, expected future applications will aim to produce custom-fit 3D printed models for individual patient treatments. Bioprinting represents another

major innovation, involving the development of printable biomaterials, 3D printed tissue scaffolds, and 3D stem cells and functional vascular networks [17,18]. The future is bright for the application of 3D printing technologies in medicine.

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