



Biochemical characterization of isoprene synthase from *Ipomoea batatas*

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The bio-production process of isoprene, an essential chemical used in industry, is strongly limited by isoprene synthase. In our previous work, relatively high isoprene production was observed with isoprene synthase from *Ipomoea batatas* (IspS_{ib}). In this work the biochemical properties of IspS_{ib} were analyzed and compared with those of isoprene synthase from *Populus alba* (IspS_{pa}) and other species. Firstly, IspS_{ib} and IspS_{pa} were expressed, purified, and identified by SDS-PAGE and western blot analysis. Secondly, pH and temperature dependence of IspS_{ib} were performed and an optimum pH of 8.6 and an optimum temperature of 42 °C were resulted. Mg²⁺ with optimum concentration of 56 mM was proved to be needed for enzyme activation. In addition, *in vivo* and *in vitro* study of the thermostabilities of IspS_{ib} and IspS_{pa} were performed. The enzyme activity of IspS_{ib} and IspS_{pa} dropped very rapidly after incubation at 30 °C; almost 80% enzyme activity of IspS_{ib} was lost after 20 min of incubation. Moreover, the Michaelis–Menten constant was measured. IspS_{ib} showed a lower K_m , 0.2 mM, and a higher k_{cat} , 0.37 s⁻¹, as compared with IspS_{pa}. The high catalytic efficiency, which was reflected by the high k_{cat}/K_m ratio, indicates that IspS_{ib} is a good candidate for the bio-isoprene production, while its thermal instability remains as a challenge. Enzyme engineering efforts, such as direction evolution or semi-rational evolution, are planned for further research.

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[Key words: Isoprene synthase; *Ipomoea batatas*; Characterization; Thermostability; Enzyme]

Plants have been reported to emit isoprene, which process shows a protective effect against environment stresses such as high temperature, reactive oxygen (1), drought (2), and herbivory (3). In industry, isoprene is a platform chemical that is used for the production of rubber, pesticides, medicines, oil additives, fragrances, and biofuels (4,5). Annually, 800,000 tons of isoprene monomer are produced by petroleum cracking, a procedure that is environmentally damaging and produces unrecyclable materials (6). In the last fifteen years, because of the oil crisis and environment stress, researchers have focused on the microbial production of isoprene. Isoprene is synthesized from dimethylallyl diphosphate (DMAPP) through catalysis of isoprene synthase (IspS). The synthesis of DAMPP proceeds through the methylerythritol phosphate pathway or the mevalonate (MVA) pathway (7).

IspS was demonstrated to be the rate-limiting enzyme and our understanding of IspS is limited. In plants, IspSs have been found to be located in the chloroplast and isoprene production is regulated by the expression and activity of IspS and the pool size of DMAPP (8–10). No IspS has been found in microorganisms, although isoprene production has been detected in *Bacillus subtilis* (11). Several genes encoding IspS from plant species have been cloned

and analyzed, such as those of *Populus alba*, *Populus × canescens*, and *Pueraria montana* (12–14). However, IspSs from different species show similar enzymatic properties. All analyzed IspSs have very high K_m values, in the millimolar range, for the substrate DMAPP, in contrast to other terpene synthases, which have K_m values in the micromolar range (15). The crystal structure of IspS from a gray poplar hybrid shows two unique Phe residues (F338 and F485 in IspS from *P. alba*) which was speculated to be critical to reducing the size of the substrate (DMAPP) binding site, leading to high K_m values (16,17). The k_{cat} values of known IspSs are relatively low, in the range of 0.011–1.7 s⁻¹ (18). Therefore, screening of enzymes with high k_{cat} and low K_m value is still the main barrier for bio-isoprene production.

IspSs from *P. alba* (IspS_{pa}) and *P. montana* (IspS_{pm}) are commonly used because they usually lead to high level isoprene production (6,19). Enzyme activity assays have shown that IspS_{pa} and IspS_{pm} have high K_m and low k_{cat} values (12,14,18,20). The strain modified with IspS from *Ipomoea batatas* (IspS_{ib}) accumulates two-fold the amount of isoprene of the strain with IspS_{pa} (16). This finding indicates that IspS_{ib} may have better enzyme activity than the widely used IspSs. Moreover, the well-characterized IspSs mainly come from plants belong to the class of Archichlamydeae, while *I. batatas* belong to Sympetaleae, another division of Dicotyledoneae, in which IspSs have not been characterized. The data of plant classification was obtained from iplant (<http://bk.iplant.cn>).

In this study, the biochemical characterization of IspS_{ib} was reported and compared with IspS_{pa} and IspSs from other species. IspS_{ib} was heterogeneously expressed in *Escherichia coli* and

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purified. Biochemical characteristics such as pH dependence, temperature dependence, metal-ion preference, thermostability, K_m , and k_{cat} were measured. We also summarize the enzyme parameters of IspSs from different species.

MATERIALS AND METHODS

Strains and plasmids All strains, plasmids and primers used in this study are listed in Table 1. IspS_{ib} and IspS_{pa} were separately cloned into pACYCDuet-1 plasmid (Novagen, Germany). Polymerase chain reaction (PCR) was performed for sequence amplification by 2 × PCR Bestaq MasterMix (Applied Biological Materials Inc., Richmond, BC, Canada) with the primers (synthesized by Genewiz, Suzhou, PR China), IspS_{ib}-F/R and IspS_{pa}-F/R (Table 1). Plasmid pACYCDuet-1 was digested by restriction enzymes, *Nde*I and *Bgl*II (Thermo Scientific, Waltham, MA, USA). A ligation-free cloning system (Applied Biological Materials Inc.) was utilized for sequence ligation. The constructed plasmids, pACYC-IspS_{ib} and pACYC-IspS_{pa}, were separately transformed into *E. coli* BL21(DE3) to build the strains LMJ-ib and LMJ-pa (Table 1).

IspS_{ib} and IspS_{pa} expression and purification The expression and purification were performed as described by Sharkey et al. (12) with some modification. *E. coli* strains were grown in LB medium. For IspS_{ib} and IspS_{pa} expression, recombinant strains were cultured in shake-flask fermentation with LB medium. Seed cultures were obtained and transferred into 100 mL LB medium added with appropriate antibiotics (34 μg mL⁻¹ of Chloramphenicol), cultured at 37 °C, and induced with 0.5 mM isopropyl-β-D-thiogalactoside (IPTG) solution at OD600 0.6–0.8. Further cultivation was performed at 30 °C for 6 h. Cells were collected by centrifugation at 5000 × g for 15 min. The cell pellet was resuspended in cell lysis buffer (Beyotime, Shanghai, PR China) and then stored on ice for 1 h. Centrifugation at 5000 × g for 30 min was conducted to separate the soluble protein and other cell fragments. The protein-containing supernatant was harvested and passed through a BeyoGold His-tag purification resin (Beyotime). The imidazole was removed using an Amicon Ultra-15 centrifugal filter units (Millipore, Billerica, MA, USA). The unpurified and purified proteins were confirmed by SDS-PAGE and western blot analysis. A BCA protein assay kit (Beyotime) was used to determine the concentration of the purified protein, which was used for further enzyme assay.

IspS enzyme assay IspS activity was assayed in a 100 μL reaction mixture containing 50 mM HEPES buffer (pH 7.8), 50 mM KCl, 50 mM MgCl₂, 5 μL of glycerol (Sinopharm, Shanghai, PR China), 5 mM DTT (Beyotime), 1 mM DMAPP (Cayman Chemical, Ann Arbor, MI, USA), and 1 μg of purified enzyme, as described by Gao et al. (21). The reaction was carried out in a 2 mL glass vial, which was immediately sealed with a rubber lid after the enzyme was added. The reaction mix was incubated at 37 °C for 10 min, and 500 μL of gas in the headspace was sampled for gas chromatography detection. Gas chromatography detection of isoprene was performed as previously described (22).

For the pH dependence assay, buffers (50 mM) with different pH values were used: citrate buffer (pH 3, 5, and 6), HEPES buffer (pH 6.8 and 7.8), glycine-NaOH buffer (pH 8.6, 9.2, 9.8, and 10.6), and NaOH solution (pH 12). Temperature profiling was performed by incubating the reactions at temperatures ranging from 20 °C to 55 °C. The enzyme activity in the reaction system with different divalent cations (Mg²⁺, Mn²⁺, Fe²⁺, Co²⁺, Cu²⁺, Zn²⁺, Ni²⁺, and Ca²⁺) was also assayed, and ethylene diamine tetraacetic acid (EDTA) was used as control. The optimum concentration of the divalent cation Mg²⁺ for enzyme activity was then assayed from 1 mM to 500 mM. Gaussian fitting method was carried out to predict the optimum pH, temperature, and Mg²⁺ concentration. The substrate dependence of IspS was

studied by adding DMAPP with different concentrations to the reaction mixtures: 0 μM, 25 μM, 50 μM, 0.1 mM, 0.2 mM, 0.3 mM, 0.4 mM, 0.5 mM, 0.6 mM, 0.8 mM, 1 mM, 4 mM, 8 mM, and 15 mM. Lineweaver–Burk plot analysis was applied to estimate K_m , V_{max} , and k_{cat} values. SciDAVis program was used for data analyzing.

Thermostabilities of IspS_{ib} and IspS_{pa} The purified IspS_{ib} and IspS_{pa} were incubated at 30 °C, 40 °C, and 50 °C and then sampled at 10 min, 20 min, 40 min, and 60 min. The enzyme was placed on ice immediately, and enzyme activity assay was performed as described above. Moreover, the purified IspS_{ib} enzyme was incubated at 4 °C, 16 °C, 37 °C, 42 °C, and 55 °C, separately, and sampled at 2 h, 4 h, 8 h, 1 day, 2 days, 3 days, 4 days, 5 days, and 6 days for SDS-PAGE analysis. To test the IspS_{ib} stability *in vivo*, strain LMJ11, described in Table 1, was cultured as mentioned above. The cells were collected at different times after induction. SDS-PAGE analysis was conducted to detect protein accumulation during fermentation.

RESULTS AND DISCUSSION

In our previous study, IspS_{ib} was introduced into *E. coli* BL21(DE3) with the entire MVA pathway (unpublished data). The engineered strain, LMJ11, had higher isoprene production than the strain in which IspS_{pa} is utilized. To learn more about IspS_{ib}, biochemical characterization of IspS_{ib} was performed in this study, especially the enzyme stability, which has not been researched previously. This is the first time that IspS from Sympetalae, a division of the class Dicotyledoneae, is assayed.

Heterogeneous expression and purification of IspS_{ib} and IspS_{pa} Plasmids pACYC-IspS_{ib} were constructed and transformed into *E. coli* BL21(DE3). The engineered strain was cultured and IspS_{ib} was expressed. SDS-PAGE analysis revealed that soluble IspS_{ib} protein (63 kDa) was successfully expressed (Fig. 1A). Afterward, purification of IspS_{ib} was conducted and SDS-PAGE and western blot assay showed that IspS_{ib} was successfully purified (Fig. 1A). Similarly, pACYC-IspS_{pa} was constructed and IspS_{pa} was expressed and purified successfully (Fig. 1B). The biochemical activity of the purified IspS_{ib} was assayed and compared with IspS_{pa}.

Effect of pH and temperature on the activity of IspS_{ib} The enzyme assay of IspS_{ib} within a large pH range (pH 3–12) was performed using different buffer systems. A typical Gaussian distribution curve, also called a bell-shaped curve, was obtained (Fig. 2). The highest enzyme activity was observed at pH 8.5. Gaussian fitting method showed that the optimum pH of IspS_{ib} is 8.6, similar to IspSs from *Campylopus introflexus* and *Quercus petraea* (Table 2) (23,24). The optimum pH values of IspSs from several plant species were summarized and the data indicate that IspSs show high enzyme activity in the alkaline buffer solution (Table 2).

The enzyme activity of IspS_{ib} under different temperature was also explored. The enzymatic reactions were performed at different temperatures (20 °C–50 °C). Highest isoprene production was detected at 42 °C, and a bell-shaped curve was also obtained (Fig. 3). Gaussian fitting method showed that the optimum temperature of

TABLE 1. Plasmids, strains, and primers in this study.

Plasmid/Strain/Primer	Description	Reference
Plasmid		
pACYC-IspS _{ib}	pACYCDuet-1 carrying IspS _{ib} from <i>I. batatas</i>	This study
pACYC-IspS _{pa}	pACYCDuet-1 carrying IspS _{pa} from <i>P. alba</i>	This study
pYJM14	pTrcHis2B carrying ERG12, ERG8, ERG19 and IDI1 from <i>Saccharomyces cerevisiae</i>	22
pA-MM-ispS _{ib}	pACYCDuet-1 carrying <i>mvaE</i> and <i>mvaS</i> from <i>Enterococcus faecalis</i> , and IspS _{ib} from <i>I. batatas</i>	Unpublished data
Strain		
LMJ-ib	BL21(DE3)/pACYC-IspS _{ib}	This study
LMJ-pa	BL21(DE3)/pACYC-IspS _{pa}	This study
LMJ11	BL21(DE3)/pYJM14 + pA-MM-ispS _{ib}	Unpublished data
Primer		
IspS _{ib} -F	GGAGATATACATATGAGTAGCGCCGAGAATC	This study
IspS _{ib} -R	ATCCAATTGAGATCTATGATGATGATGATGATGTCCTCAACCGGATT	This study
IspS _{pa} -F	GGAGATATACATATGAGTAGCGG	This study
IspS _{pa} -R	ATCCAATTGAGATCTTAAATGATGATGATGATGATGTCGCGCTCAACCGCAGAA	This study

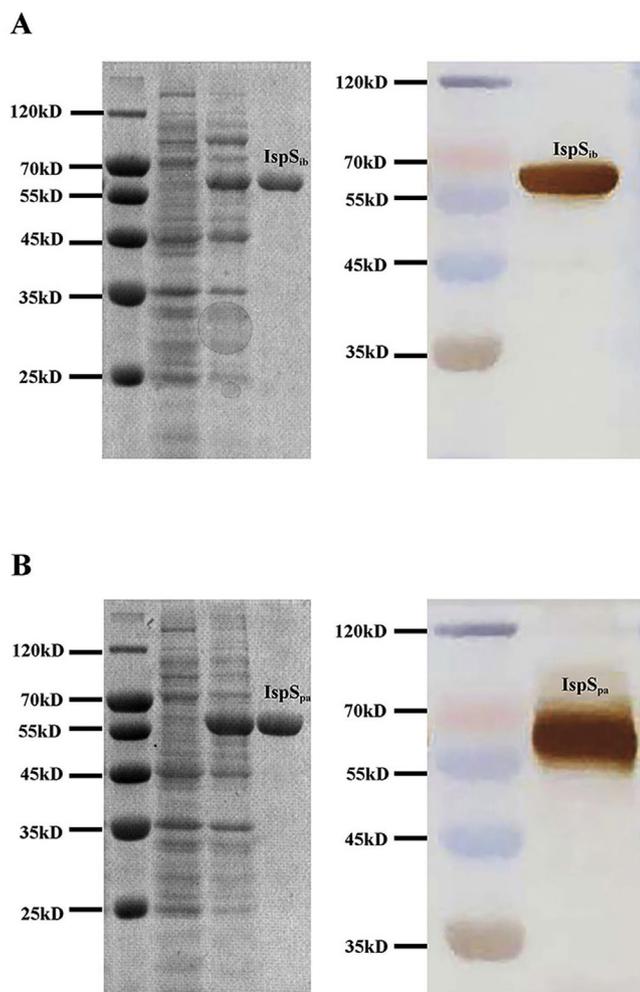


FIG. 1. Recombinant expression and purification of IspS_{ib} and IspS_{pa}. (A) SDS-PAGE analysis and western-blot analysis results for the expressed and purified IspS_{ib} (63 kDa). (B) SDS-PAGE analysis and western-blot analysis results for the expressed and purified IspS_{pa} (64 kDa).

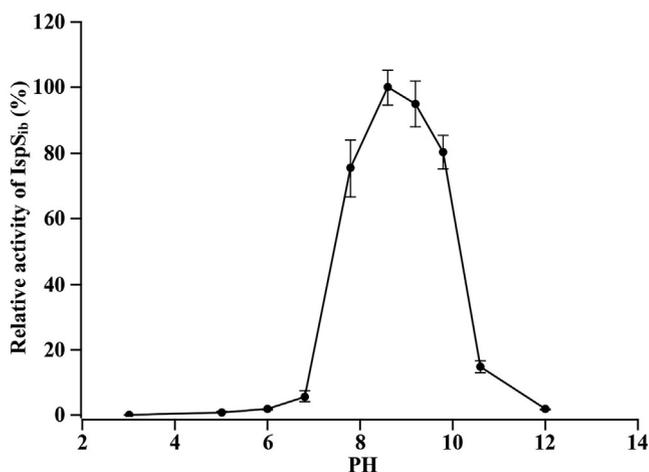


FIG. 2. pH dependence of IspS_{ib} activity. Reaction mixtures containing 1 μ g of purified enzyme, 1 mM DMAPP, 5 % glycerol, 5 mM DTT, 50 mM MgCl₂, and 50 mM KCl were incubated with buffers with pH ranging from 3 to 12, at 37°C. Values are reported as mean \pm SD of triplicate experiments.

IspS_{ib} was 42°C, similar to most of the IspSs from other organisms, including *Populus* \times *canescens* and *P. montana* (13,18). The optimum temperatures of IspSs from different plant species were summarized and the data show that most IspSs have high enzyme activity at 40–45°C, except for the IspSs from the genus *Quercus*, with high enzyme activity at 35°C or 50°C (Table 2). However, the enzyme activity of IspS_{ib} dropped rapidly between 42°C and 55°C and a right-skewed distribution plot was observed (Fig. 3). The similar rapid decline of enzyme activity at high temperature were also observed in IspSs from other organisms (20,23,25,26).

For fermentation, the engineered strain was usually cultivated at 30°C, and the pH value was maintained at 7 (22). However, the optimum pH and temperature of IspSs, summarized in Table 2, are far from the culture conditions. For IspS_{ib}, greatly declined enzyme activity, 19% at 30°C and 11% at pH 7, were detected (Figs. 2 and 3). We can therefore reasonably speculate that the inappropriate culture conditions during the fermentation of the engineered strain contributes to the low-level isoprene production. IspSs, including IspS_{ib}, require further enzyme engineering to show high enzyme activity under normal culture conditions (30°C and pH 7), which thus improves isoprene production.

Metal-ion dependence of IspS_{ib} The effect of metal ions, mostly divalent cations, on the catalytic activity of the IspS_{ib} was examined. The highest isoprene production in the presence of Mg²⁺ was measured (Fig. 4A). Considering the enzyme activity in the presence of Mg²⁺ as 100%, we measured the activities in the presence of Mn²⁺, Fe²⁺, Co²⁺, Cu²⁺, Zn²⁺, and Ni²⁺. Declined enzyme activity, 28%, 6%, 6%, 6%, 4%, and 1% were resulted (Fig. 4A). No enzyme activity was detected in the presence of Ca²⁺ or EDTA (Fig. 4A). The preferences for divalent cations of IspSs from various species were summarized. The data show that Mg²⁺ or Mn²⁺ is required for IspSs enzyme activity (Table 2). Since IspS_{ib} showed preference for Mg²⁺, we measured optimum Mg²⁺ concentration for enzyme activation. When the Mg²⁺ concentration was less than 50 mM, the enzyme activity improved rapidly along with the increase in Mg²⁺ concentration, resulting in a steep slope (Fig. 4B). When the Mg²⁺ concentration was more than 50 mM, however, a gradual decline in specific activity was detected (Fig. 4B). Gaussian fitting method showed that the optimum Mg²⁺ concentration is 56 mM. Similar sharp increase and gradual decrease of enzyme activity with different metal ion (Mn²⁺) concentration was observed for IspS from *Casuarina equisetifolia* (20). However, for IspS from *C. introflexus*, no decrease of enzyme activity with increasing metal ion (Mn²⁺) concentration was observed (23). We think further study is needed to decipher the decreased enzyme activity with high metal ion concentration.

Thermal instability of IspS_{ib} Aside from the enzyme parameters mentioned above, the stability of IspS_{ib} was also determined in this study. Shake-flask fermentation of strain LMJ11, with IspS_{ib} and the entire MVA pathway genes expressed, was performed. The protein expression levels were monitored by SDS-PAGE analyses at different times after induction (Fig. 5A). The accumulated IspS_{ib} increased along with the induction time and a clear IspS_{ib} band appeared at 7 h after induction (Fig. 5A). The decreased accumulation of IspS_{ib} at 21 h after induction was observed, which was indicated by the weakened IspS_{ib} band (Fig. 5A). However, the accumulation of other enzymes, MvaE, ERG8/ERG12, ERG19 and MvaS, in the heterogeneous MVA pathway remained stable at 21 h after induction (Fig. 5A). In a previous study, IspS_{pm} showed declined accumulation at 40 h after induction, later than the decrease of IspS_{ib} (18). Isoprene productivity at different time after induction was also measured (data not shown). Interestingly, the data indicate that isoprene production is correlated with the level of accumulated IspS_{ib}. In conclusion, the SDS-PAGE analysis indicated

TABLE 2. Comparison of biochemical characteristics of IspSs.

IspS Source	K_m^{DMAPP} (mM)	k_{cat} (s^{-1})	pH	Temperature ($^{\circ}C$)	Cofactors	References
<i>Ipomoea batatas</i>	0.2	0.37	8.6	42	Mg^{2+}	This study
<i>Eucalyptus globulus</i>	0.2	0.195	N/A	N/A	N/A	28
<i>Casuarina equisetifolia</i>	0.3	0.015	8.0	40	Mn^{2+}	20
<i>Campylopus introflexus</i>	0.37 ± 0.28	N/A	8.6 ± 0.5	40 ± 3	Mn^{2+}	23
<i>Quercus rubur</i> L.	0.53	N/A	7.3–7.7	50	N/A	25
<i>Quercus petraea</i>	0.97	N/A	8.5	35	$Mg^{2+} > Mn^{2+} > Zn^{2+}$	24
<i>Populus \times canescens</i>	2.45 ± 0.1	N/A	7.0–8.5	40	Mg^{2+}	13
<i>Pueraria montana</i>	7.7	0.088	N/A	N/A	N/A	12
	2.5	4.4	7.5	42	Mg^{2+}	18
<i>Ficus septica</i>	3.4	0.011	9.5	40	Mg^{2+}	20
<i>Populus tremuloides</i>	8	1.7	8	N/A	Mg^{2+} or Mn^{2+}	29,30
<i>Populus alba</i>	8.7	0.03	8	40	Mg^{2+}	14
	15.9	0.034	N/A	45	Mg^{2+}	20
	0.34	0.15	N/A	N/A	N/A	This study
<i>Salix discolor</i> L. (thylakoid-bound)	8	N/A	10	N/A	Mg^{2+}/Mn^{2+}	31
<i>Salix discolor</i> L. (stromal)	1–8	N/A	8	N/A	Mg^{2+}	32
<i>Mucuna</i> sp.	9	N/A	7.8–8.5	N/A	$Mg^{2+} > Mn^{2+}$	33
<i>Bacillus subtilis</i>	N/A	N/A	6.2	N/A	Mg^{2+}/Mn^{2+}	11
<i>Ficus virgata</i>	N/A	N/A	10.0	40	Mg^{2+}	20

that decreased accumulation of IspS_{ib} appeared at 21 h after induction, earlier than other over-expressed enzymes.

The stability of IspS_{ib} was also estimated *in vitro*. SDS-PAGE was performed to analyze IspS_{ib} after exposure to different heat conditions. When IspS_{ib} was incubated at 4 $^{\circ}C$, almost no degradation was detected after 6 days (Fig. 5B). Degradation of IspS_{ib} was observed after incubation at 16 $^{\circ}C$ for 2 days (Fig. 5B). After 8 h of incubation at 37 $^{\circ}C$ and 42 $^{\circ}C$, part of the IspS_{ib} was degraded and no IspS_{ib} was detected after 6 days (Fig. 5B). Rapid IspS_{ib} degradation was observed after incubation at 55 $^{\circ}C$, and virtually no IspS_{ib} was detected after 3 days (Fig. 5B). Moreover, IspS_{ib} was exposed to different temperatures for different durations, and the enzyme activity was measured afterward. Considering the enzyme activity of IspS_{ib} before heat exposure as 100%, we measured the relative enzyme activity after incubation at different heating temperatures. The data indicated that after incubation at 30 $^{\circ}C$ for 10 min, only 62% of the enzyme activity remained. Only 8% of the enzyme activity remained after 60 min of incubation at 30 $^{\circ}C$ (Fig. 5C). After 10 min of incubation at 40 $^{\circ}C$, most of the enzyme activity (84%) was lost (Fig. 5C). Almost no enzyme activity remained after 40 min of incubation at 40 $^{\circ}C$ (Fig. 5C). When the enzyme was incubated at 50 $^{\circ}C$ or 60 $^{\circ}C$, no enzyme activity was detected after 10 min

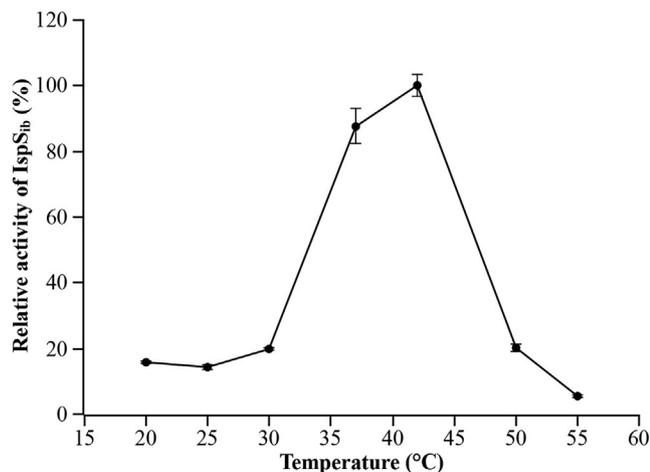


FIG. 3. Temperature dependence of IspS_{ib} activity. IspS activity was assayed in 50 mM HEPES buffer (pH 7.8) containing 50 mM KCl, 50 mM MgCl₂, 5 μ L of glycerol, 5 mM DTT, 1 mM DMAPP, and 1 μ g of purified enzyme at temperatures ranging from 20 $^{\circ}C$ to 55 $^{\circ}C$. Values are reported as mean \pm SD of triplicate experiments.

(Fig. 5C). These results indicate that IspS_{ib} was deactivated rapidly. Similarly, the enzyme activity of IspS_{pa} was also measured after different incubation times at 30 $^{\circ}C$, 40 $^{\circ}C$, and 50 $^{\circ}C$. The results indicated that IspS_{pa} lost its enzyme activity quickly, but not as fast as IspS_{ib} did (Fig. 5C). Combining the enzyme activity data and SDS-PAGE data, we found that loss of enzyme activity of IspS_{ib} was rapid during heat incubation; however, the degradation rate of the enzyme was relatively low.

For the first time, the enzyme activity of IspS_{ib} and IspS_{pa} at different temperatures and at different incubation times were measured. IspSs from other species have not been studied for the same property. During fermentation, IspS_{ib} was mostly accumulated at 7 h–15 h after induction, and decrease was observed after 21 h. Considering the rapid loss of enzyme activity and low speed degradation, we reasonably speculate that during fermentation, most of the accumulated IspS_{ib} during 7 h–15 h after induction was inactive. IspS_{ib} is a thermally unstable enzyme and that further study of its structure is necessary. The instability of IspS_{ib} may be relevant to the IspS_{ib} expression and the functions of isoprene in the plant. Isoprene is produced and emitted into the air under stressful conditions, such as high temperature and drought (2), as discussed in the introduction section. IspS activity and expression also displays diurnal variation, high during light and low under dark (27). This property suggests that IspS is not a constitutive expression enzyme and that the expression and degradation are tightly regulated by the whole system. In conclusion, IspS_{ib} is a thermal unstable enzyme and this instability may be related to the intermittent IspS_{ib} expression in plant.

Kinetic parameters of IspS_{ib} The dependence of IspS_{ib} on DMAPP concentration was measured. When the concentration of DMAPP was below 0.6 mM, the isoprene productivity increased along with the increase in DMAPP concentration. However, higher DMAPP concentrations (>0.6 mM) inhibited enzyme activity (Fig. 6A). The similar isoprene production (between 20 and 40 nmol mg⁻¹ min⁻¹) resulted when the DMAPP concentration ranged from 4 mM to 15 mM. Lineweaver–Burk plot analysis was performed to estimate K_m and V_{max} , choosing the data for DMAPP concentrations of 0 mM–0.6 mM (Fig. 6B). The apparent K_m of IspS_{ib} was 0.2 mM, and the V_{max} was 0.36 μ mol (mg protein)⁻¹ min⁻¹, while k_{cat} was 0.37 s⁻¹. The k_{cat}/K_m ratio of IspS_{ib} was determined to be 1.85. The K_m and k_{cat} values of IspS_{pa} were measured for comparison. Unlike in the case of IspS_{ib}, no reduction of enzyme activity at high substrate DMAPP concentration was observed (Fig. 6C). Higher K_m (0.34 mM) and lower k_{cat} (0.15 s⁻¹) values as compared with those of IspS_{ib} were obtained. The $k_{cat}/$

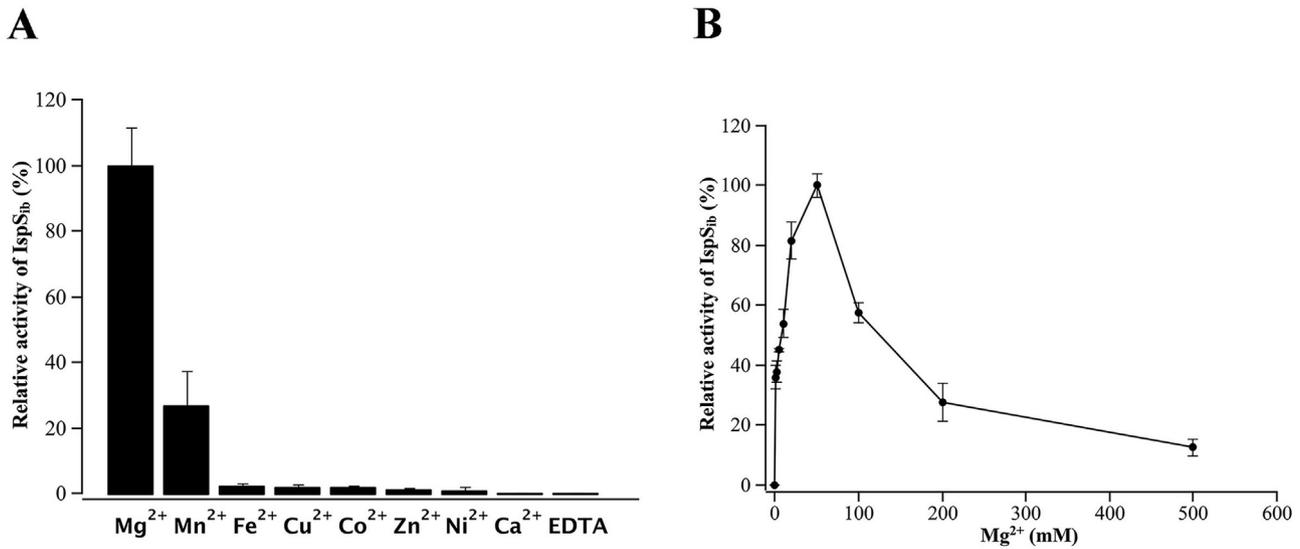


FIG. 4. Divalent cation requirement of the IspS_{ib} activity. (A) Reaction mixtures containing 1 μg of purified enzyme, 1 mM DMAPP, 5% glycerol, 5 mM DTT, and 50 mM KCl in 50 mM HEPES buffer (pH 7.8), as well as several kinds of added divalent cations, were incubated at 37°C. (B) Mg²⁺ at different concentrations was added to the reaction mixtures described above. Values are reported as mean ± SD of triplicate experiments.

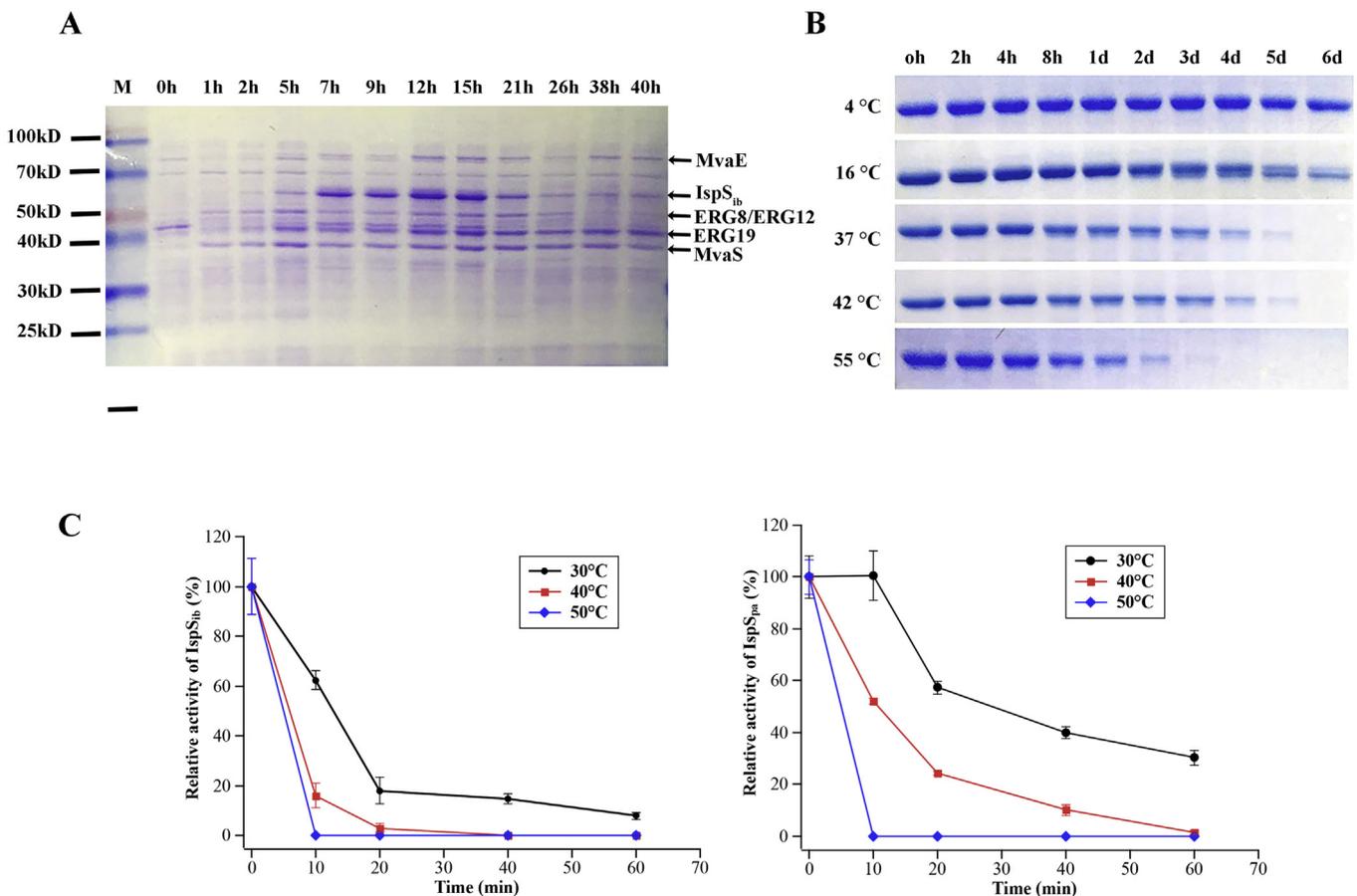


FIG. 5. Thermostabilities of IspS_{ib} and IspS_{ipa}. (A) The stability of IspS_{ib} *in vivo*, as evaluated through the accumulation of enzyme after induction. M: molecular weight marker; 0 h–40 h: number of hours after induction. Bands for different enzymes were labeled. (B) The degradation of IspS_{ib} *in vitro*, as indicated by SDS-PAGE analysis after exposure to different temperatures (4°C, 16°C, 37°C, 42°C, and 55°C) for 2 h, 4 h, 8 h, 1 day, and 6 days. (C) Thermostabilities of IspS_{ib} and IspS_{ipa} as evaluated by measurements of enzyme activity after exposure at 30°C, 40°C, and 95°C for 10 min, 20 min, 40 min, and 60 min. Values are reported as mean ± SD of triplicate experiments.

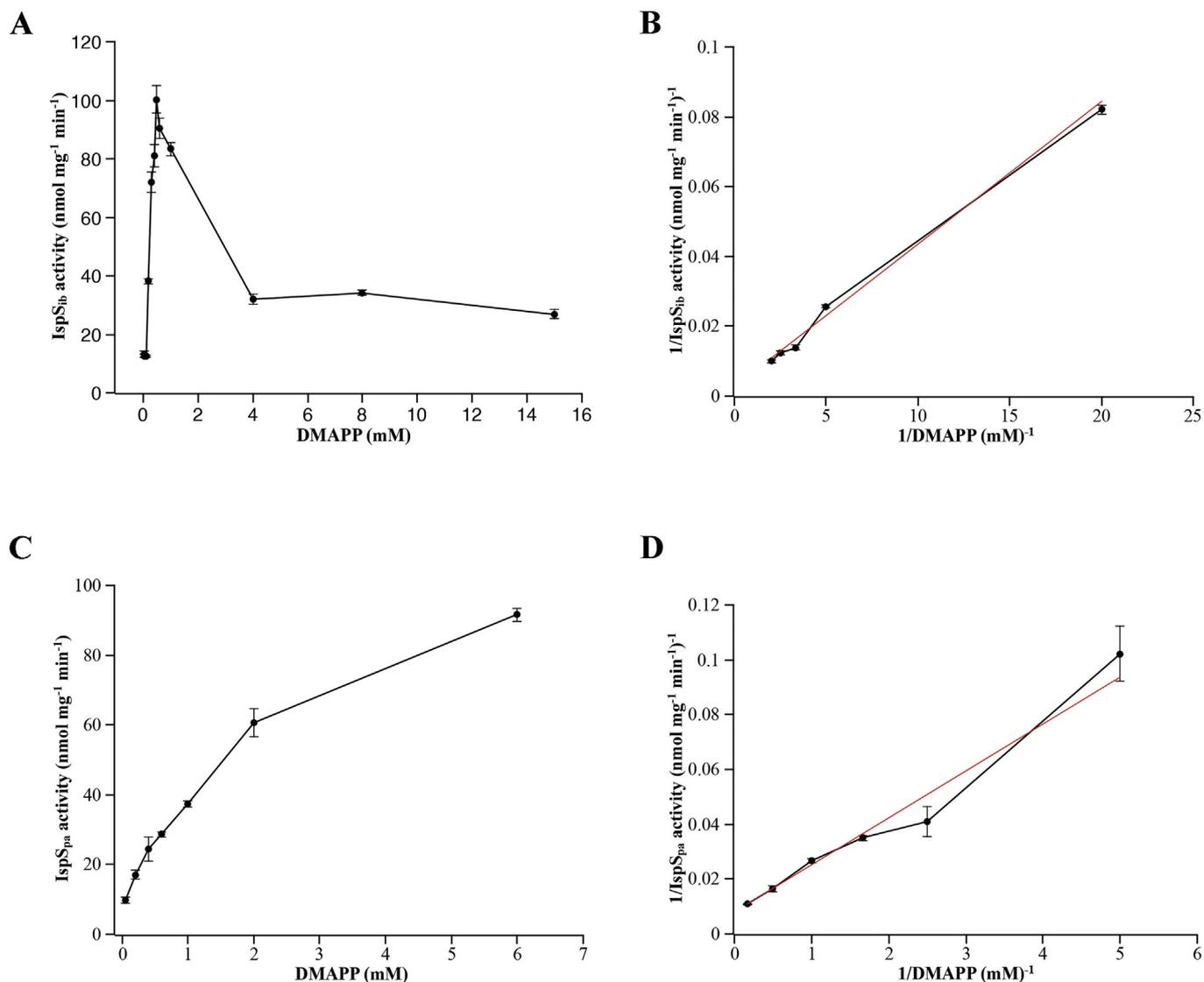


FIG. 6. DMAPP dependence of IspS_{ib} and IspS_{pa}. (A) IspS_{ib} activity was measured in 50 mM HEPES buffer (pH 7.8) containing 50 mM KCl, 50 mM MgCl₂, 5 μ L of glycerol, 5 mM DTT, 1 μ g of purified enzyme, and DMAPP (0–15 mM) at 37°C for 10 min. (B) Lineweaver–Burk plot analysis was conducted to estimate the K_m (0.2 mM) and k_{cat} (0.37 s⁻¹) of IspS_{ib}. (C) IspS_{pa} activity was measured in the reactions mentioned above. (D) Lineweaver–Burk plot analysis was conducted to estimate the K_m (0.34 mM) and k_{cat} (0.15 s⁻¹) of IspS_{pa}. Values are reported as mean \pm SD of triplicate experiments.

K_m ratio of IspS_{pa} was determined to be 0.44. Actually, the K_m and k_{cat} values of IspS_{pa} were measured in several studies, and different values were obtained (Table 2) (20). The differences in enzyme reaction systems may be the reason for these differences. The K_m and k_{cat} values of IspSs from other species were summarized and compared with those of IspS_{ib} and IspS_{pa} (Table 2). It is worth noting that the K_m of IspS_{ib} was lower than those of most of the other IspSs, and that k_{cat} of IspS_{ib} was higher than those of most of the other IspSs. The high k_{cat}/K_m ratio of IspS_{ib} indicated that IspS_{ib} is a more competitive enzyme than commonly used IspS_{pa}. Isoprene synthase from *Eucalyptus globulus* has a K_m value similar to that of IspS_{ib} and a high k_{cat} value (0.195 s⁻¹), albeit not higher than that of IspS_{ib} (Table 2). Interestingly, the enzyme activity decreased when the DMAPP concentration was high, which has also been observed with the IspSs with low K_m values: 0.6 mM for IspS_{ib}, 0.9 mM for IspS_{eg}, and 2 mM for IspS from *C. introflexus* (23,28). Accordingly, for IspSs with high K_m values, higher DMAPP concentration, 10 mM for IspSs from tropical trees, and 5 mM for

IspS from *Populus \times canescens* was demonstrated to inhibit enzyme activity (13,20).

In a previous study, more isoprene was produced when IspS_{pa} overexpressed in the engineered strain was replaced by IspS_{ib} (unpublished data). The biochemical properties of IspS_{ib}, as a promising enzyme used for engineered strain, were analyzed in this study. The pH dependence and temperature dependence of IspS_{ib} activity were analyzed and bell-shaped curves were obtained. The optimum pH of IspS_{ib} was 8.6 and the optimum temperature was 42°C. Metal ion dependence of IspS_{ib} activity was also performed. Mg²⁺ with an optimum 56 mM concentration was needed for enzyme activation. Then, DMAPP dependence of IspS_{ib} activity was performed and Michaelis–Menten constant was measured. IspS_{ib} showed higher k_{cat}/K_m ratio than the widely used IspS_{pa}, which indicates that IspS_{ib} is a competitive candidate for the bio-isoprene production. However, stability assay indicated that IspS_{ib} was an extremely thermal unstable enzyme. Enzyme engineering effort, such as direction evolution or semi-rational evolution, is required

for further research. Analysis of enzyme structure stability, such as B-factor analysis, may guide further enzyme optimization.

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